

## UNITED STATES PATENT AND TRADEMARK OFFICE

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APPLICATION NO	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
09 246,918	02 09 1999	KARL M. ROBINSON	303.455US2	6845

05/20/2003 7590

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EXAMINER FOURSON III, GEORGE R

ART UNIT PAPER NUMBER

2823

DATE MAILED: 05/20/2003

Please find below and/or attached an Office communication concerning this application or proceeding.

	Application No.	Applicant(s)			
,	09/246,918	ROBINSON, KARL M			
Office Action Summary	Examiner	Art Unit			
•	George Fourson	2823			
The MAILING DATE of this communication a	_				
Period for Reply					
A SHORTENED STATUTORY PERIOD FOR REP THE MAILING DATE OF THIS COMMUNICATION  - Extensions of time may be available under the provisions of 37 CFR 1 after SIX (6) MONTHS from the mailing date of this communication  - If the period for reply specified above is less than thirty (30) days, a re - If NO period for reply is specified above, the maximum statutory perio - Failure to reply within the set or extended period for reply will, by statu - Any reply received by the Office later than three months after the mail earned patent term adjustment. See 37 CFR 1.704(b).  Status	I. 1.136(a). In no event, however, may exply within the statutory minimum of od will apply and will expire SIX (6) M ute. cause the application to become	a reply be timely filed  thirty (30) days will be considered timely.  ONTHS from the mailing date of this communication.  ABANDONED (35 U.S.C. § 133).			
1). Responsive to communication(s) filed on 27	7 February 2003				
. —	This action is non-final.				
3) Since this application is in condition for allow		natters, prosecution as to the merits is			
closed in accordance with the practice under Disposition of Claims	er <i>Ex parte</i> Quayle, 1935	C.D. 11, <b>4</b> 53 O.G. 213.			
4) Claim(s) 2-6,10-18,29-38,50-52,76 and 77 is/are pending in the application.					
4a) Of the above claim(s) is/are withdrawn from consideration.					
5) Claim(s) is/are allowed.					
6) Claim(s) <u>2-6,10-18,29-33,37,38,50-52,76 and</u>	<u>d 77</u> is/are rejected.				
7) Claim(s) is/are objected to.					
8) Claim(s) are subject to restriction and	/or election requirement.				
Application Papers	a a r				
9) The specification is objected to by the Examir		v the Evaminer			
10) The drawing(s) filed on is/are: a) accepted or b) objected to by the Examiner.  Applicant may not request that any objection to the drawing(s) be held in abeyance. See 37 CFR 1.85(a).					
11) The proposed drawing correction filed on		disapproved by the Examiner.			
If approved, corrected drawings are required in reply to this Office action.					
12) The oath or declaration is objected to by the Examiner.					
Priority under 35 U.S.C. §§ 119 and 120					
13) Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f).					
a) ☐ All b) ☐ Some * c) ☐ None of:					
1. Certified copies of the priority documents have been received.					
2. Certified copies of the priority documents have been received in Application No.					
<ul> <li>Copies of the certified copies of the priority documents have been received in this National Stage application from the International Bureau (PCT Rule 17.2(a)).</li> <li>* See the attached detailed Office action for a list of the certified copies not received.</li> </ul>					
14) Acknowledgment is made of a claim for domestic priority under 35 U.S.C. § 119(e) (to a provisional application).					
a) ☐ The translation of the foreign language p 15)☐ Acknowledgment is made of a claim for dome					
Attachment(s)	. 🗖	0 (DTO 440) B			
Notice of References Cited (PTO-892)  Notice of Draftsperson's Patent Drawing Review (PTO-948)  Information Disclosure Statement(s) (PTO-1449) Paper No(s)	5) Notice	ew Summary (PTO-413) Paper No(s) of Informal Patent Application (PTO-152)			

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Claim 4 is rejected under 35 U.S.C. 112, second paragraph, as being indefinite for failing to particularly point out and distinctly claim the subject matter which applicant regards as the invention.

In claim 4, there is no antecedent basis for "second conductive layer".

The text of those sections of Title 35, U.S. Code not included in this action can be found in a prior Office action.

Claims 2-6,10,11,13,14,15,29,30,32,37,38,50,51,76 and 77 are rejected under 35 U.S.C. 103(a) as being unpatentable over Kahihara et al in combination with Gaulier et al and Hayakawa et al.

Kahihara et al discloses formation of a patterned, electrically isolated polysilicon layer 142 a conformal metal layer on the plug as a lower capacitor plate and a capacitor dielectric and second capacitor electrode (fig.83). The reference does not disclose anodization to form the capacitor dielectric.

Gaulier et al is teaches formation metal-oxide-metal capacitors by anodization of a metal capacitor plate (col.1). The reference discloses use of metals other than Al.

Hayakawa teaches anodization of copper/titanium to form a metal-oxide-metal capacitor.

It would have been within the scope of one of ordinary skill in the art to combine the teachings of Kahihara et al and Gaulier et al to enable formation of a capacitor connected to a source/drain region and to employ the materials of Hayakawa in view of their disclosed suitability as anodized capacitor electrode materials.

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Applicant argues that none of the references teach anodization of a metal layer over a conductive layer to form a capacitor dielectric. In response to applicant's arguments against the references individually, one cannot show nonobviousness by attacking references individually where the rejections are based on combinations of references. See *In re Keller*, 642 F.2d 413, 208 USPQ 871 (CCPA 1981); *In re Merck & Co.*, 800 F.2d 1091, 231 USPQ 375 (Fed. Cir. 1986). In the process of the combination of the teachings of the references relied on the capacitor dielectric of Kashihara would be formed by anodization of the metal layer 143 according to the teachings of Gaulier and the metal of layer 143 would be selected according to the teachings of Hayakawa et al.

Claims 16,17 and 18 are rejected under 35 U.S.C. 103(a) as being unpatentable over Kahihara et al in combination with Gaulier et al and Hayakawa et al as applied to claims 2-6,10, 11,13,14,15, 29,30,32,37, 38,50,51,76 and 77 above, and further in view of Dickey et al.

Gaulier does not disclose adjusting the current during the anodization process.

Dickey et al is applied as stated in the office action mailed 12/17/01 as providing motivation to adjust the current as recited.

Claim 12 is rejected under 35 U.S.C. 103(a) as being unpatentable over Kahihara et al in combination with Gaulier et al and Hayakawa et al as applied to claims 2-6,10,11,13,14,15, 29,30,32,37,38,50,51,76 and 77 above, and further in view of Jones Jr. et al.

Kahihara et al in combination with Gaulier et al and Hayakawa et al does not disclose forming the top electrode from polysilicon. Jones Jr. et al discloses that selection of materials for capacitor electrodes

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depends in part on the material of the dielectric layer. The reference discloses use of doped silicon and titanium dioxide capacitor dielectric (col.4, line 51-col.5, line 15).

It would have been within the scope of one of ordinary skill in the art to combine the teachings of Kahihara et al in combination with Gaulier et al and Hayakawa et al and Jones Jr. et al to enable formation of the top capacitor electrode.

Claims 34-36 are objected to as being dependent upon a rejected base claim, but would be allowable if rewritten in independent form including all of the limitations of the base claim and any intervening claims.

The prior art made of record and not relied upon is considered pertinent to applicant's disclosure.

Any inquiry of a general nature or relating to the status of this application should be directed to the Group Receptionist whose telephone number is (703) 308-0956. See MPEP 203.08.

Any inquiry concerning this communication or earlier communications from the examiner should be directed to examiner George Fourson whose telephone number is (703) 308-2544. The examiner can normally be reached on Monday through Friday.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Olik Chaudhuri, can be reached on (703) 306-2794. The fax number for this group is (703)308-7722 (or extensions 7724, 3431 or 3432) for regular communications and (703)308-7382 for after final communications.

George Fourson
Primary Examiner
Art Unit 2823

GFourson May 7, 2003